

# Drop Forging Hammers

## Montbard L.G 1500

### Technical Data:

- ↵ Weight of ram without die: **1500 kg**
- ↵ Max height of fall: **2225 mm**
- ↵ Approx number of blows: **90 str/min**
- ↵ Daylights between the guides: **650 mm**
- ↵ Length for falling ram: **500 mm**
- ↵ Height of die holder: **600 mm**
- ↵ Height over floor: **5400 mm**
- ↵ Height needed to disassemble the plate: **9000 mm**
- ↵ Width: **3500 mm**
- ↵ Plate section: **560x50 mm**
- ↵ Force for each motor: **25 HP**
- ↵ Load free speed: **750 rpm**
- ↵ Compressed air consumption: **1450 l/min**
- ↵ Compressed air pressure: **6 a 7,5 kg/cm<sup>3</sup>**
- ↵ Weight of anvil block: **30T**
- ↵ Total weight of tup: **57T**
- ↵ Max force with die: **3800kg/m**



*Code AREF: A0840*