

Drop Forging Hammers

Hammer HUTA ZIGMUNT MPM 1600B

Technical Data:

- ↯ Energy of blow: **1840 kg/m**
- ↯ Maxi tup stroke: **750 mm**
- ↯ Guideway spacing: **450mm**
- ↯ Length of die seat in the tup: **400 mm**
- ↯ Length of die seat in the die holder: **600 mm**
- ↯ Min height of the die: **180 mm**
- ↯ Max weight of upper die: **200 kg**
- ↯ Min height of die above floor: **800 mm**
- ↯ Stroking rate: **120 str/min**
- ↯ Steam of incoming air pressure: **5 - 7 atm**
- ↯ Average steam consumption: **380 kg/h**
- ↯ Average air consumption: **7m³ /mn**
- ↯ Height of hammer above floor: **3440mm**



AREF Code: A0692

- ↯ Total Height of hammer: **3850 mm**
- ↯ Weight of anvil without die holder: **12,5T**
- ↯ Weight of hammer with anvil: **18,5T**